



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9603

Job Sheet 167269



Part No: 646.9603

Job Qty: 4 ea

Part Name: Lower Cutter Assembly Low



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 10/22/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		10/22/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	4 pcs		10/22/17	0.00	0.00	Packaging1		
120	Small Fab	4 pcs		10/22/17	0.00	1.33	Small Fab		
130	QC	4 pcs		10/22/17	0.00	0.00	QC5		
140	Packaging	4 pcs		10/22/17	0.00	0.00	Packaging3		
150	QC21-SA	4 Ea		10/22/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

CCK039

DEC 14 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	646.9701 5019096	4	3	0	0
	646.9813 5020167	4	8	0	0
	MS21042L08 F-7138333-3	12	2,967	0	0
	MS27039-08-19 5006968	12	819	0	0
	NAS1149FN832P 5009168	24	3,722	0	0

Part Specifications

Specifications could not be found.



S020470



Lower Cutter Assembly Low

PART NO:
Revision:
Operation:
Change No:

646.9603

Start up Operation

Mfg Date: 12/12/17
Job No: 167269

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com